

# Air Curtain Brochure



# What is an Air Curtain?

An air curtain typically mounts above a door or opening that separates two different areas, such as an entrance door separating the inside from outside or a dock door between a production area and the offices. The air curtain creates a barrier of air that prevents outside air, bugs, fumes and other unwanted elements from entering.

Another key benefit is an air curtain's ability to keep conditioned air inside, complementing your buildings primary HVAC system. From the snow-covered north to the humid and tropical south, an air curtain prevents the conditioned air from escaping, lessening the burden on HVAC units. Ultimately, this leads to increases in energy savings.



### How does an Air Curtain work?

This Computational Fluid Dynamic (CFD) simulation shows how a Powered Aire Air Curtain creates a barrier through which outside air, insects, dust, and debris cannot enter. The conditioned inside air is recirculated, helping save on energy costs. Research shows Air Curtains can have up to a 90 percent effectiveness rating in terms of separating indoor and outdoor environments. (2015 ASHRAE handbook - HVAC Applications, #12 Air Curtain Units) OUTDOOR UNCONDITIONED AIR

BLOCKED AIR

INDOOR CONDITIONED AIR

UNIT & AIR INTAKE

AIR BARRIER

RECIRCULATED AIR





# What are the benefits of an air curtain?



ENERGY SAVINGS INSECT CONTROL BUILDING AESTHETICS ENVIRONMENTAL SEPARATION INHIBIT DUST & POLLUTANTS SECONDARY HEAT SOURCE VESTIBULE EXCEPTION KILL GERMS



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CAN OR SCAN OR CLICK OR TO LEARN MORE





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# Commercial Applications

### IMPROVING BUILDING EFFICIENCY

From architectural blueprints and engineering specifications to retrofit and renovations, air curtains play a critical role in improving the efficiency of a building.

"For commercial buildings, air infiltrations can be as high as 18% of the total heat loss. Air infiltrations (or air leakages) are often caused by unintentional or accidental introduction of outside air into a building through cracks in the building envelope and/ or entrance doors. Infiltrations through door openings become quite significant when the doors are used frequently such as in restaurants, retail stores, supermarkets, offices and hospitals – Department of Energy, 2012)."

Air Curtains are an ideal solution for addressing these issues with their ability to separate environments, maintain internal temperatures, save on energy cots, improve employee comfort, and countless other benefits.







Visit **PoweredAire.com/air-curtain/commercial** to view complete line of commercial air doors

## A E S T H E T I C S T Y L I N G S

Air curtains blend seamlessly into the aesthetics and architectural styling of a building. Stainless steel housing, in-ceiling installation and quiet operation should all be considered when specifying an air curtain.

EVE

Multiple Mounting Options Low Profile

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**ETA** Multiple Mounting Options  $\oslash \ \mathcal{F} \ \odot \ \mathcal{U}$ 





CHA Ceiling Flush Mounted ⊘ & © ₩





### HEATING OPTIONS

Powered Aire Air Curtains come with a variety of heating options to best meet the application and easily pair with the building's established heating method.

- Ø Unheated
- ✤ Electric
- O Hot Water
- l Steam
- 🌀 Gas



# Application Spotlight



### IN CEILING APPLICATIONS

Powered Aire's in-ceiling Chameleon offers the best of both worlds. The unit is largely out of sight but provides all the core air curtain benefits. These units can be specified into the build-out to ensure space and proper fit.



### RECESS MOUNTED WITH NOZZLE EXTENSION

Recessed mounted Air Curtains use a nozzle extension and offer the cleanest, most low-profile look. The recessed mount can be incorporated into areas where mounting and/or overhead space is limited.





# Application Core Benefits





ENERGY SAVINGS • CLIMATE CONTROL • SPACE HEATER FLYING INSECT CONTROL • EMPLOYEE COMFORT





# The Powered Aire Advantage

## POWERED AIRE'S UNIQUE PLENUM DESIGN

The use of plenums in our air curtains make the air flowing out of the discharge more uniform across the entire length of the nozzle. Most of our competitors aim the discharge of each blower directly down and the air flows right out of the nozzle. These blowers cannot be placed directly beside each other since the return air enters from the sides. There are also motors in between the blowers spreading them out farther. When the blowers force air directly out of the discharge of the air curtain, there will be dead spots wherever there are spaces between the blowers.

In Powered Aire's units, the air coming out of the blowers is pointed toward the back of the air curtain. Here it fills a specially designed plenum. When the plenum is pressurized, the air is then forced out evenly across the entire length of the plenum discharge.

### **Airflow Across Opening**







#### SmartTouch Controller

- Ability to control multiple air curtains at single location.
- BMS functionality for remote monitoring and management.
- Complete air curtain control including fan speed, heat modes, on/off, run cycles, service reminders.



#### **Stainless Steel Construction**

Our custom stainless steel construction is corrosion resistant and is easy-toclean. The stainless steel mirroring effect accentuates the environment and interior design.







# Performance

### HIGHLIGHTS

#### **Quiet Operation**

The unique design of Powered Aire air curtains also helps create an air curtain that operates both quietly and more efficiently. Most Air Curtains generate noise by forcing high volumes of air through a narrow, linear discharge. The Powered Aire plenum helps serve as a muffler, spreading out the air in a more even manner before being discharged through the plenum

#### **Position of Heating Elements**

Positioning the heaters in the plenum allows ambient air to pass over the motors before being heated in plenum. This ensures a longer motor life while also heating the air for a longer period, creating more heat at the discharge.

#### **Custom Coils**

Made-to-order steam or hot water coils mounted to intake of air curtain. Coils consist of 5/8in. O.D. copper tubes and aluminum fins. Coils certified to ARI standard 410.

#### **Custom Heating**

We are not limited to certain breaker sizes and can quickly modify a breaker size to ensure compliance with engineering specifications. Additionally, we can do single-point power to electrically heated units.



#### SIZING CHART: Install Height v. Wind Speed Stoppage





# Industrial Air Curtains

### FOR DOORS UP TO 50' HIGH

MODELS:

R



### Powered Aire's Industrial Advantages

- Air curtains for every size door: from conveyors to docks and pedestrian openings to oversized doors
- Stainless Steel and welded construction
- Fully-assembled cabinets with direct-drive motors ensure that units are durable and ready to install
- Units can be paired for longer widths
- Can be mounted around obstacles and obstructions like door tracks and roll-up doors
- High efficiency plenum design ensures the best uniformity and lowest noise levels
- No guess work Powered Aire handle the brackets, switches, and even freight
- Need Supplemental heat? Use electric heaters, indirect gas, steam, or hot water for additional comfort





# Industrial Heating Options



ELECTRIC HEAT



HOT WATER/ STEAM HEAT



INDIRECT GAS HEAT



Installation Highlight Leading freight carrier using TFD-2-96 Air Curtains on dock doors to prevent outside air and insects from entering through open doors

TFD Industrial Air Curtain ⊘ © ৠ ⊚









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# Mounting

### COMMERCIAL & INDUSTRIAL

COMMERCIAL FLUSH MOUNT

#### **Mounting Options**

Air curtains need to be positioned correctly to maximize their effect. Powered Aire air curtains can be mounted in a variety of ways to accomplish this goal. These are just some of the examples.











INDUSTRIAL WALL MOUNT BRACKETS AND UNISTRUT EXTENSIONS















# Annual Cost Savings

USING A POWERED AIRE CED AIR CURTAIN ON A RETAIL CUSTOMER ENTRY DOOR DURING HEATING SEASON

THP

D O O R W A Y	6'W BY 7'H
INSIDE TEMPERATURE	
HOURS/DAY DOOR IS	OPEN 4 HRS
TIME FRAME OF USE	
DAYS PER WEEK USE	7



#### CLIMATE ZONES

### 6 5 <mark>4 3 2</mark> 1

HEATING COOLING SEASON SEASON

	0 = 11 0 0 11	
ANCHORAGE	\$3,422	N/A
EDMONTON	\$4,218	N/A
BISMARCK	\$5,160	N/A
MONTREAL	\$4,785	N/A
TORONTO	\$4,465	N/A
DENVER	\$2,955	\$58
CHICAG0	\$4,547	\$58
NEW YORK	\$4,126	\$167
BOISE	\$2,827	\$126
SEATTLE	\$2,397	N/A
ST. LOUIS	\$3,330	\$459
ALBUQUERQUE	\$2,186	\$480
LAS VEGAS	.\$1,410	\$1,445
ATLANTA	\$1,948	\$527
LOS ANGELES	. \$585	\$31
HOUSTON	. \$796	\$690
ORLANDO	. \$219	\$813
PHOENIX	. \$397	\$1,146



# Vestibule Exception

## CONSTRUCTION CHALLENGES IN A POST-PANDEMIC WORLD

Post-Pandemic has taken on many different meanings. If you're managing a construction project, it means that costs have soared, deadlines have tightened, and there seems to be a lack of just about every type of building material. To accommodate, project managers are looking for way to save money, cut costs and reduce resources.

#### Consider Using a Vestibule Exception Air Curtain Instead of Building a Vestibule

As the name implies and as the ASHRAE/IES 90.1-2019 standard dictates, air curtains can now be used to replace vestibules, helping to save time, money and precious retail space.

In 2019, ASHRAE (the American Society of Heating, Refrigerating and Air Conditioning Engineers) approved the use of properly installed and certified air curtains as an exception to the vestibule requirement. A similar exception was added to the IECC (International Energy Conservation Code) in 2015. These changes were made after independent studies proved that air curtains are equal to or better than vestibules at preventing infiltration in all climate zones.

### It isn't just new construction that can benefit

Adding an air curtain to an existing vestibule will help remedy poorly designed applications where both sets of doors are open at the same time, letting in outside air, dust and debris. Depending on aesthetics, space and design requirements, air curtains can be placed above a door or recessed into the ceiling where they are hidden from view.



### THREE KEY BENEFITS OF VESTIBULE EXCEPTION AIR CURTAINS

When air curtains are used in place of a vestibule in retail settings, valuable space is gained directly in front of the entrance.

- 2 Fewer resources are required if a vestibule is removed from the blueprint, including less manpower, less physical product, and reduced costs.
- 3 Omitting the vestibule and installing an air curtain above entryway doors eliminates time that would be spent constructing the vestibule structure.



# Application Spotlight

## AIR CURTAINS FOR COOLERS & FREEZERS

If you're familiar with Cold Storage operations, you know there is a constant battle against condensation, ice, and fog around the door openings. These hazards may create unsafe conditions for workers and equipment while bringing workflow to a halt. Powered Aire's Freezer and Cooler Air Curtains are effective, affordable solutions for your cold storage challenges.

#### Benefits of Air Curtain on a **Cooler or Freezer Door**

- Reduce ice or frost on the walls and header of the freezer doors
- Improve safety with streamline workflow
- Reduce/eliminate frozen or wet-ground hazards in door areas
- Prevent icing and condensation on high-speed cooler and freezer door panels
- Replacement for strip doors/curtains that may create visibility, safety, and sanitation problems
- Separate conditioned coolers and freezers from unconditioned temperatures in warehouses



SCAN OR CLICK FOR COLD STORAGE MODELS

### CONTROLLER 3.0 AIRF

### Complete control of cold storage air curtain, including fan speed, fan mode, timing and other functionality



- 2.8-inch High-Speed LCD Touch Screen
- · Ideal for daily operation of high speed and cold storage doors that face issues related to fog, condensation and moisture build up
- · Eliminates need for multiple remote or unit mounted switches
- · Adjustable cycle timer
- · Remote mounting (no ladders or forklifts required to make adjustments)
- · Lockable home screen





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